



Antique Oak Lye produces an ammonia smoked appearance to oak wood. This product is user-friendly but corrosive and should be handled with caution during application. Since the product reacts with the tannic acid in the oak, the colour after application may vary depending on the concentration of tannin in the wood. It creates a very unique color and Vintage appearance. The final color achieved after 1-2 months.

- **Requires subsequent treatment with oil or soap**
- **Only for oak wood**
- **Does not contain pigments**



## AppArea

Used for priming of oak wood. Creates an ammonia-smoked look.

## Work\_Descrip\_Label

Preparation_Label	The unfinished woodwork must be clean, dry and finely sanded (grit 100-120) before applying the lye.  Always remember to test on a less visible spot to check the compatibility of the surface with the product.
Treatment	Shake the container well and pour the lye into a plastic bucket. Apply an even coat of the lye with the WOCA Applicator, a nylon brush or roller lengthwise along the grain. Apply at least 1 litre of lye to 110 sq.ft. of wood. Leave lye primed wood to dry for approx. 2-4 hours at 68°F. Clean with WOCA Intensive Wood Cleaner and leave to dry for approx. 8-12 hours at 68°F. De-nib standing fibres with a medium e.g. green or maroon, sanding polishing pad. Remove the sanding dust with a vacuum cleaner. Finish the wood surface with a WOCA oil or soap.
NoteTxt	Depending on the amount of moisture and tannin in the oak, the color may vary. Sapwood does not change to a dark color.

## DryingTime

DryingTime	3-4 hours at 68°F
------------	-------------------



### Techdata\_label

---

Declaration	Sodium hydroxide, water.
Density	1.00-1.10 g/ml.
PHVvalue	pH 13-14
ShelfLife	3 years
Consumption	85-110 sq.ft./L
Colours	Brown
CleaningTools	Use water
Storage	+50-77°F. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.
AvailPotSizes	2.5

### MaintenanceProd

---

RelatedProducts	Intensive Wood Cleaner, #551525US
-----------------	-----------------------------------

### Contact\_Label

---

WOCA Denmark A/S  
Tvæervej 6  
DK - 6640 Lunderskov  
T +45 9958 5600  
info@wocadenmark.com  
wocadenmark.com

*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*