



Invisible Oil Primer is a water-based wood primer with excellent adhesion, that gives wood a matt, untreated appearance when combined with WOCA Invisible Oil. Invisible Oil Primer is the first stage in a high quality water-based oiling system and should therefore be used together with WOCA Invisible Oil. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

- **Gives the floor an untreated appearance**
- **Resistant to liquids such as water, coffee, tea and red wine**
- **Gives the wood a beautiful, breathable surface**
- **IBR-certified**



Application area

For priming untreated, new or newly-sanded wooden surfaces in light wood varieties. Should be treated after priming with Invisible Oil.

Work description

Preparation	<p>It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood must be newly-sanded, with grit 100-150 for the final sanding. Vacuum thoroughly. Wash the floor with WOCA Intensive Wood Cleaner and leave the floor to dry for at least 8 hours before application of the primer.</p> <p>Always remember to test on a less visible spot to check the compatibility of the surface with the product.</p>
Final sanding	Grit 120-150.
Treatment	<p>Thoroughly shake the container of primer, both before and during use. Containers with different batch numbers should be mixed to avoid colour mismatch. Apply the primer using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m² at a time. Leave the primer to soak in for up to 5 minutes. Rub the primer into the wood until the floor appears saturated. Use a buffing machine with a beige or Bordeaux pad. Regularly change the buffing pad to prevent the primer from lumping. Remove excess primer with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. Leave the floor to dry for 3-4 hours. Between layers, sand the dry surface using a bordeaux pad or a lacquer sanding pad and vacuum thoroughly. Apply WOCA Invisible Oil. Carefully follow the product instructions.</p>
Please note	<p>After 24 hours, we recommend that the surface is treated with Invisible Oil Care to improve the floor's resistance to stains and wear.</p>

Drying time

Drying time	3-4 hours at 20°C
Fully hard	7 days at 20°C
Recommendation	Do not expose the surface to water for the first 7 days while the oil is hardening.



Technical data

Density	1.00-1.10 g/ml.
Solid content	10-20%
Shelf life	3 years
Application Temperature	+15-25°C and approx. 50% air humidity.
Viscosity	20-25 Sec. DIN Cup 4
Coverage	8-10 m ² /L
Colours	Neutral
Cleaning of tools	Use warm water
Storage	+10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.
VOC	This product contains max. 10 g VOC/L. Permitted value is 500 g VOC/l (cat.A/i).
Packaging	1 liter, 2.5 liters

Maintenance and related products

Basic oiling	Invisible Oil, #525010/525025
Weekly cleaning	Natural Soap White, #511110
Monthly care	Oil Refreshing Soap, #511210
Maintenance	Invisible Oil Care, #525510
Related products	Intensive Wood Cleaner, #551525

Contact

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