



Master Filler Classic
Gap filler for wooden floors

Technical Data Sheet

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Master Filler Classic is a fast-drying solvent-based gap filler for joins and gaps in wooden floors, such as Nordic and herringbone pattern parquet. It is easy to work with and shortens the work process due to its fast drying time.

- **Quick-drying**
- **Easy to sand**
- **Thick consistency**
- **Even, uniform finish**
- **Solvent-based**



Application area

For filling new, untreated, newly sanded and previously treated wood. Ideal for all species of wood.

Work description

Preparation	It is important that both wood and oil have a temperature of min. 15°C (preferably around 20°C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The surface must be completely clean, dry and free of dirt, wax, grease, polish, etc. Remove grime and irregularities using a sanding machine. Use grit 60-80 sandpaper for the final sanding before application of Master Filler Classic. If necessary, clean the surface using WOCA Intensive Wood Cleaner, diluted 1:20, before sanding. Always remember to test on a less visible spot to check the compatibility of the surface with the product.
Final sanding	Grit 60-80.
Treatment	Shake the container well before use. Mix the Master Filler Classic and the sanding residue into a nice and soft paste. The structure of the filler can be adjusted using the fine or coarse sanding residue. We recommend the use of sanding residue from grit 100. Distribute the filler evenly, using a stainless steel applicator. Remove as much excess filler as possible before it begins to cure. Repeat the process for larger joins, holes and cracks if required. Sand the surface with grit 80-120 sandpaper once the surface is dry. The surface can then be lacquered using one of WOCA's lacquers, following the product instructions.

Drying time

Drying time	15-30 minutes at 20°
Recommendation	Optimal join width is 3-4 mm. Drying time may vary depending on the size of the crack, the temperature and ventilation. For larger joins, Master Filler Classic should be left to dry completely before further treatment



Technical data

Declaration	Toluene, ethyl acetate and propan-2-ol
Shelf life	1 year
Application Temperature	10-25
Viscosity	55-60 Sec. DIN Cup 4
Coverage	8-10 m ² /L
Colours	Natural
Mixing ratio	Mix 20% sanding residue, depending on the colour of the wood and the depth/width of the join.
Cleaning of tools	Use WOCA Solvent
Storage	+10-25°C. Keep out of reach of children. Do not expose to heat [e.g. sunlight]. Store frost-free during winter and cool during summer.
VOC	VOC-Max: 748 g/l, MAXIMUM VOC CONTENT [A/h (SB)]: 750 g/l.
Packaging	5 liters

Maintenance and related products

Related products	Intensive Wood Cleaner, #551525 Master Base Primer, #690151A/52A Master Classic Lacquer, #690115A/16A/17A Master Vista Lacquer, #690120A/21A/22A Master Optima Lacquer, #690125A/26A/27A/28A Master QP Lacquer, #690130A/31A Master TS-2K Lacquer, #690136A/37A Master XP-2K Lacquer, #690145A/46A/47A Master RD-2K Lacquer, #690140A/41A
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Contact

WOCA Denmark A/S
Tværvej 6
DK - 6640 Lunderskov
T +45 9958 5600
info@wocadenmark.com
wocadenmark.com

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