

Master Invisible 2K Lacquer is a high-quality water-based ultra-matt floor lacquer developed to give the wood a raw, bare wood look. The lacquer is based on a polyurethane binding agent, which will leave the surface with a texture resembling newly-sanded wood. The hardening agent is an isocyanate-free hardener. The lacquer is indoor climate labeled which ensures a low odor indoor climate.

- **2-component floor lacquer**
- **Unique untreated effect**
- **Provides the wood with a silky smooth, breathable, flexible and self-matting finish**
- **Ultra-mat gloss level**
- **Produces a unique invisible, untreated look**



## Application area

For lacquering untreated, new or newly-sanded wooded surfaces in light wood varieties.

## Work description

Preparation	<p>It is important that both wood and lacquer have a temperature of min. 15°C (preferably around 20°C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time. For the final sanding to bare wood, use grit 120-150 sandpaper or sanding pad. Vacuum carefully afterwards. The surface must be free of dirt, grease, wax and dust. The floor should be completely dry before application of Master Invisible 2K lacquer.</p> <p>Always remember to test on a less visible spot to check the compatibility of the surface with the product.</p>
Final sanding	Grit 100-120.
Treatment	3 x Master Invisible 2K Lacquer
Application day 1	Apply the primer. When dry, mix WOCA Master Classic 2K Hardener with the lacquer and shake thoroughly before use. Leave the mixture to stand for ten minutes before use, to allow the hardener to activate. Shake thoroughly again. Apply an even coat of undiluted Master 2K Lacquer with light movements along the length of the boards. Avoid puddles of lacquer. Apply the lacquer wet on wet, to avoid overlaps. Leave the surface to dry until next day.
Application day 2	Sand the surface with grit 150-220 and vacuum clean the surface thoroughly. Apply the final coat freshly mixed hardener and lacquer. If the final coat of lacquer is applied after more than 48 hours of drying time, a wash with WOCA Intensive Wood Cleaner and an intermediate sanding must always be performed.
Please note	Water and coloured fluids, such as red wine and coffee, must be wiped off immediately to prevent staining. If a brighter appearance is wanted, add WOCA Invisible White Additive.

## Drying time

Between coats	2-3 hours at 20°C
Light use	12 hours at 20°C
Fully hard	3 days at 20°C



## Technical data

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Density	1.00-1.10 g/ml.
Solid content	30-40%
Shelf life	1 year
Application Temperature	+15-25°C and approx. 50% air humidity.
Viscosity	30-35 Sec. DIN Cup 4
Coverage	8-10 m <sup>2</sup> /L
Colours	Colourless - Ultra-matt
Mixing ratio	2% or 100 ml to 5 L lacquer.
Pot life	The mixture must be used within 48 hours. Shake/stir thoroughly before use.
Cleaning of tools	Use water
Storage	+10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.
VOC	This product contains max. 85 g VOC/L. The permitted value is 130 g VOC/L [cat.A/i].
Packaging	5 liters

## Maintenance and related products

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Weekly cleaning	Master Cleaner, #684525A
Half yearly care	Master Care, Ultra-matt #684310A
Related products	Master Pure 2K Hardener, #690021A Intensive Wood Cleaner, #551525A Master Invisible White Additive, #694250A

## Contact

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*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*